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IN THE U.S. PATENT AND TRADEMARK OFFICE

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Applicant : Ulrich STIELER

Serial No. : Unknown

Filed : Herewith

Title : METHOD FOR PRODUCING PHYSICALLY FOAMED INJECTION MOULDED PARTS

Assistant Commissioner for Patents
Washington DC 20231

PRELIMINARY AMENDMENT

Sir/Madam:

Prior to examination of the above-identified application, entry of this preliminary amendment is respectfully requested. Please amend the above-identified application as follows:

In the Specification:

Please amend the specification as follows:

Please replace the specification with the substitute specification, excluding claims, submitted herewith under 37 C.F.R. 1.125(b).

In the Claims:

Please rewrite the claims as follows:

1. (Amended Once) A process for the production of physically foamed injection molded articles, wherein in a first stage a propellant-free first melt portion is fed into a cavity (initial filling), in a second stage a physical propellant is added at elevated pressure to the following melt portion